



Environmentally Certified
ISO 14001:2004
Licence No: TA1062-QC-EC

SPECIFICATIONS

CUSTOMER : _____

MODEL NO. : GFG128064I-FPFE-04

VERSION : A

DATE : 2012.08.31

CERTIFICATION : ROHS

Customer Sign	Approved By	Prepared By	Prepared By

Revision Record

Data(y/m/d)	Ver.	Description	Note	page
2012.08.31	A	Specification released		



LCM Dimension



ROHS

detail C

PIN	NAME	PIN	NAME
1	/CS1	18	CAP3-
2	/RES	19	CAP1+
3	A0	20	CAP1-
4	WR(R/W)	21	CAP2-
5	RD(E)	22	CAP2+
6	D0	23	CAP4-
7	D1	24	VRS
8	D2	25	V1
9	D3	26	V2
10	D4	27	V3
11	D5	28	V4
12	D6	29	V5
13	D7	30	VR
14	VDD	31	C86
15	VSS	32	P/S
16	VOUT	33	HPM
17	CAP5-	34	IRS

NOTES:

- DRIVE METHOD: 1/65DUTY, 1/9BIAS,VDD 3.3V, VOP1.0V.
- VIEW ANGLE: 6 0'CLOCK.
- DISPLAY TYPE: FSTN, TRANSPARENT/POSITIVE.
- OPERATING TEMP: -20 TO 70°C.
- STORAGE TEMP: -30 TO 80°C.
- CONNECTION: COG+FPC, 小片在上.
- IC: ST7565S-G.
- 磨邊.
- BACKLIGHT: WHITE(VF=3.2V)
- INTERFACE: 8 BITS PARALLEL DATA INPUT FOR 8080.
- NOT DIMENSION TOLERANCES IS ±0.3.

DATE	2011.01.20	REV	X0
Product:	GFG128064I-FPFE-04		
UNIT: mm	SCALE: 1/1	DRAWN:	Hazel
SHEET: 1/1	CHECKED:	Kevin	PAGE: 1/1

晶發科技有限公司
GI FAR TECHNOLOGY CO., LTD

修改內容

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1. SCOPE

This specification covers the engineering requirements for the GFG128064I-FPFE-04 liquid crystal module.

2. PRODUCT SPECIFICATIONS

2.1 General

- 128 \diamond 64 dot matrix LCD

- FSTN , Positive mode LCD panel
- Transflective , Wide temperature type
- 6 o'clock
- Back light: Edge LED (white)
- Multiplexing driving : 1/65duty, 1/9bias
- Controller IC ST7565S-G

2.2 Mechanical Characteristics

Item	Characteristic
Dot configuration	128 ◇64
Dot dimensions(mm)	0.48 ◇0.48
Dot spacing (mm)	0.52 ◇0.52
Module dimensions (Horizontal ◇ Vertical ◇Thickness, mm)	80 ◇54 ◇9.7 max.
Viewing area (Horizontal ◇ Vertical, mm)	70.7 ◇38.8
Active area (Horizontal ◇Vertical, mm)	66.52 ◇33.24

2.3 Absolute Maximum Ratings (Without LED back-light)

Characteristic	Symbol	Unit	Value
Operating Voltage (logic)	V_{DD}	V	-0.3 to +5.0
Input Voltage	V_{IN}	V	-0.3 to $V_{DD}+0.3$

Note 1: Referenced to $V_{SS}=0V$

2.4 Electrical Characteristics (Without LED back-light)

Characteristic	Symbol	Condition	Min.	Typ.	Max.	Unit
Operating Voltage(logic)	$V_{DD}-V_{SS}$	--	3.0	3.3	3.6	V
Input Voltage	V_{IH}	--	$0.8V_{DD}$	--	V_{DD}	V
	V_{IL}	--	V_{SS}	--	$0.2V_{DD}$	
Output Voltage	V_{OH}	$I_{OH}=-0.1mA$	$0.8V_{DD}$	--	V_{DD}	V
	V_{HL}	$I_{OL}=0.1mA$	V_{SS}	--	$0.2V_{DD}$	
Current Consumption	I_{DD}	$V_{IN}=V_{DD}$	--	0.05	1	mA

2.5 Optical Characteristics Absolute maximum ratings

Item	Symbol	Rating	Unit
Operating temperature range	Top	-20~70	°C
Storage temperature range	Tst	-30~80	°C

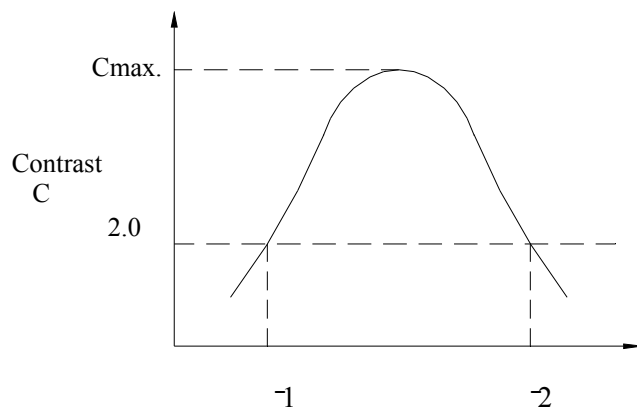
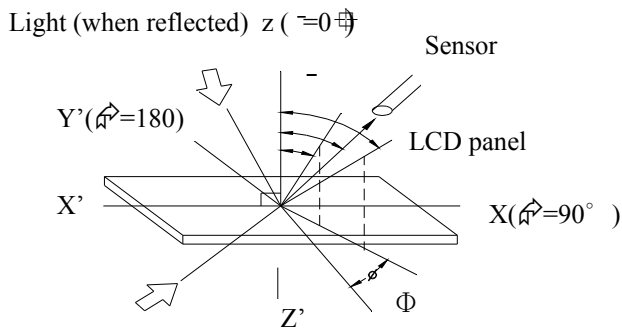
2.6 Optical Characteristics

1/65 duty, 1/9bias, Vop=10.0V, Ta=25°C

Item	Symbol	Conditions	Min.	Typ.	Max	Reference
Driving voltage	Vop=VDD-VO		9.8	10.0	10.2	
Viewing angle	-	$C \geq 2.0, \theta = 0^\circ$	30°	-		Notes 1 & 2
Contrast	C	$\theta = 5^\circ, \theta = 0^\circ$	3.0	--	-	Note 3
Response time(rise)	ton	$\theta = 5^\circ, \theta = 0^\circ$	-		198ms	Note 4
Response time(fall)	toff	$\theta = 5^\circ, \theta = 0^\circ$	-	-	176ms	Note 4

Note 1: Definition of angles θ and ϕ

Note 2: Definition of viewing angles θ_1 and θ_2



Light (when transmitted) $\theta = 0^\circ$
($\theta = 90^\circ$)

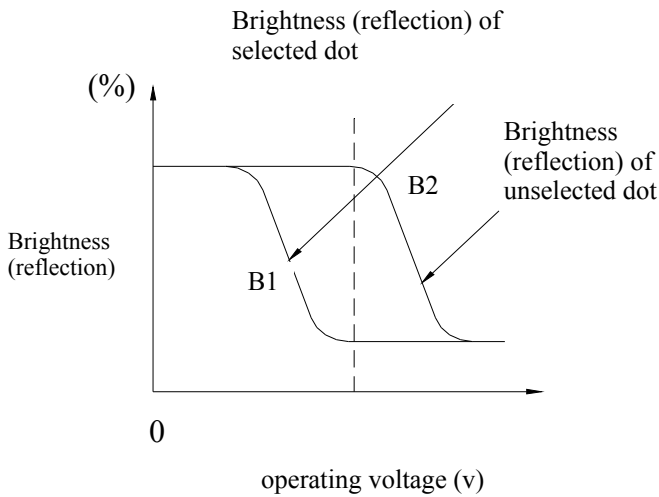
viewing angle θ (Φ fixed)

Note : Optimum viewing angle with the

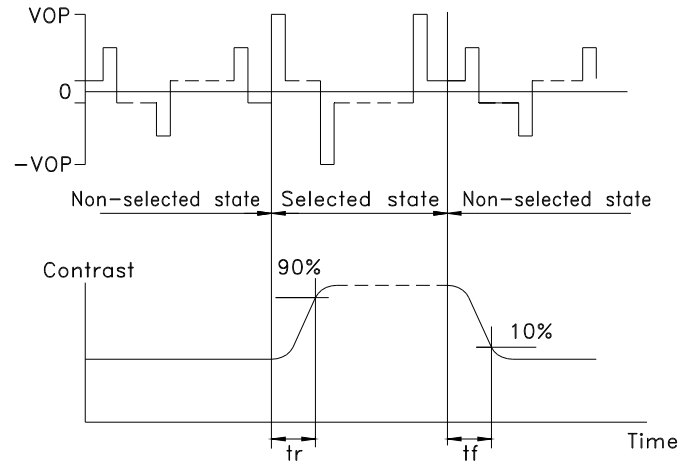
naked eye and viewing angle - at
Cmax. Above are not always the same

Note 3: Definition of contrast C

$$C = \frac{\text{Brightness (reflection) of unselected dot (B2)}}{\text{Brightness (reflection) of selected dot (B1)}}$$



Note 4: Definition of response time



Note: Measured with a transmissive LCD panel which is displayed 1 cm²

V_{OPR} : Operating voltage f_{FRM} : Frame frequency
t_{ON} : Response time (rise) t_{OFF} : Response time (fall)

2.7 LED Back-light Characteristics

2.7.1 Electrical / optical specifications

Ta = 25 °C

Item	Symbol	Condition	Min.	Typ.	Max.	Unit
Forward voltage	V _f	If=60mA, White	2.9	3.2	3.6	V
LED *Luminous Intensity	I _v	If=60mA, White	--	150	--	Cd/m ²
Chromaticity Coordinate	x	If=60mA, White	0.26	0.31	0.36	
	y		0.25	0.32	0.37	
Reverse Current	I _R	VR=5V, White	--	--	0.1	mA

Note: * Measured at the bare LED back-light unit.

2.7.2 LED Maximum Operating Range

Item	Symbol	White	Unit
Power Dissipation	P_{AD}	288	mW
Forward Current	I_F	80	mA
Reverse Voltage	V_R	5	V

3. RELIABILITY

3.1 Reliability

Test item	Test condition	Evaluation and assessment
Operation at high temperature and humidity	40 °C \pm 2 °C 90%RH for 500hours	No abnormalities in functions* and appearance**
Operation at high temperature	60 °C \pm 2 °C for 500 hours	No abnormalities in functions* and appearance**
Heat shock	-20 ϕ ~ +60 °C Left for 1 hour at each temperature, transition time 5 min, repeated 10times	No abnormalities in functions* and appearance**
Low temperature	-20 ϕ 2 °C for 500 hours	No abnormalities in functions* and appearance**

Vibration	Sweep for 1 min at 10 Hz, 55Hz, 10Hz, amplitude 1.5mm 2 hrs each in the X,Y and Z directions	No abnormalities in functions* and appearance**
Drop shock	Dropped onto a board from a height of 10cm	No abnormalities in functions* and appearance**

* Dissipation current, contrast and display functions

** Polarizing filter deterioration, other appearance defects

3.2 Liquid crystal panel service life

100,000 hours minimum at 25 °C ±10 °C

3.3 definition of panel service life

- Contrast becomes 30% of initial value
- Current consumption becomes three times higher than initial value
- Remarkable alignment deterioration occurs in LCD cell layer
- Unusual operation occurs in display functions

4. OPERATING INSTRUCTIONS

4.1 Input signal Function

Pin No	Symbol	I/O	Function
1	/CS1	I	This is the chip select signal. When CS1 = "L" and CS2 = "H," then the chip select becomes active, and data/command I/O is enabled.
2	/RES	I	When RES is set to "L," the settings are initialized. The reset operation is performed by the RES signal level.
3	A0	I	This is connect to the least significant bit of the normal MPU address bus, and it determines whether the data bits are data or a command. A0 = "H": Indicates that D0 to D7 are display data. A0 = "L": Indicates that D0 to D7 are control data.
4	WR(R/W)	I	<ul style="list-style-type: none"> • When connected to an 8080 MPU, this is active LOW. (R/W) This terminal connects to the 8080 MPU WR signal. The signals on the data bus are latched at the rising edge of the WR signal. • When connected to a 6800 Series MPU: This is the read/write control signal input terminal. When R/W = "H": Read. When R/W = "L": Write.
5	RD(E)	I	<ul style="list-style-type: none"> • When connected to an 8080 MPU, this is active LOW. (E) This pin is connected to the RD signal of the 8080 MPU, and the ST7565S series data bus is in an output status when this signal is "L".

			<ul style="list-style-type: none"> When connected to a 6800 Series MPU, this is active HIGH. <p>This is the 6800 Series MPU enable clock input terminal.</p>
6~13	D0 to D5 D6 (SCL) D7 (SI)	I/O	<p>This is an 8-bit bi-directional data bus that connects to an 8-bit or 16-bit standard MPU data bus. When the serial interface is selected (P/S = "L") : D0 to D5 are set to high impedance.</p> <p>D6 : the serial clock input (SCL) ; D7 : serial data input (SI) .</p> <p>When the chip select is not active, D0 to D7 are set to high impedance.</p>
14	VDD	PS	Shared with the MPU power supply terminal Vcc.
15	VSS	PS	This is a 0V terminal connected to the system GND.
16	VOUT	O	DC/DC voltage converter. Connect a capacitor between this terminal and VSS.
17	CAP5-	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP1+ terminal.
18	CAP3-	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP1+ terminal.
19	CAP1+	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP1- terminal.
20	CAP1-	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP1+ terminal.
21	CAP2-	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP2+ terminal.
22	CAP2+	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP2- terminal.
23	CAP4-	O	DC/DC voltage converter. Connect a capacitor between this terminal and the CAP2+ terminal.
24	VRS	PS	This is the internal-output VREG power supply for the LCD power supply voltage regulator.
25~29	V1,V2, V3,V4, V5	PS	<p>This is a multi-level power supply for the liquid crystal drive. The voltage Supply applied is determined by the liquid crystal cell, and is changed through the use of a resistive voltage divided or through changing the impedance using an op.amp. Voltage levels are determined based on VDD, and must maintain the relative magnitudes shown below.</p> <p>$VDD (= V0) \geq V1 \geq V2 \geq V3 \geq V4 \geq V5$</p>
30	VR	I	<p>Output voltage regulator terminal. Provides the voltage between VDD and V5 through a resistive voltage divider.</p> <p>IRS = "L" : the V5 voltage regulator internal resistors are not used .</p> <p>IRS = "H" : the V5 voltage regulator internal resistors are used .</p>
31	C86	I	<p>This is the MPU interface switch terminal.</p> <p>C86 = "H": 6800 Series MPU interface. C86 = "L": 8080 MPU interface.</p>
32	P/S	I	<p>This is the parallel data input/serial data input switch terminal.</p> <p>P/S = "H": Parallel data input. P/S = "L": Serial data input.</p>

			The following applies depending on the P/S status:															
			<table border="1"> <thead> <tr> <th>P/S</th> <th>Data/Comman</th> <th>Data</th> <th>Read/Write</th> <th>Serial Clock</th> </tr> </thead> <tbody> <tr> <td>“H”</td> <td>A0</td> <td>D0 to D7</td> <td>RD, WR</td> <td>X</td> </tr> <tr> <td>“L”</td> <td>A0</td> <td>SI (D7)</td> <td>Write only</td> <td>SCL (D6)</td> </tr> </tbody> </table>	P/S	Data/Comman	Data	Read/Write	Serial Clock	“H”	A0	D0 to D7	RD, WR	X	“L”	A0	SI (D7)	Write only	SCL (D6)
P/S	Data/Comman	Data	Read/Write	Serial Clock														
“H”	A0	D0 to D7	RD, WR	X														
“L”	A0	SI (D7)	Write only	SCL (D6)														
			<p>When P/S = “L”, D0 to D5 may be “H”, “L” or Open. RD (E) and WR (R/W) are fixed to either “H” or “L”. With serial data input, It is impossible read data from RAM .</p>															
33	/HPM	I	This is the power control terminal for the power supply circuit for liquid crystal drive. /HPM = “H”: Normal mode /HPM = “L”: High power mode															
34	IRS	I	This terminal selects the resistors for the V5 voltage level adjustment. IRS = “H”: Use the internal resistors IRS = “L”: Do not use the internal resistors. The V5 voltage level is regulated by an external resistive voltage divider attached to the VR terminal															

Table 1

P/S	/CS1	CS2	A0	/RD	/WR	C86	D7	D6	D5~D0
H: Parallel Input	/CS1	CS2	A0	/RD	/WR	C86	D7	D6	D5~D0
L: Serial Input	/CS1	CS2	A0	—	—	—	SI	SCL	(HZ)

“—” indicates fixed to either “H” or to “L”

Table 2

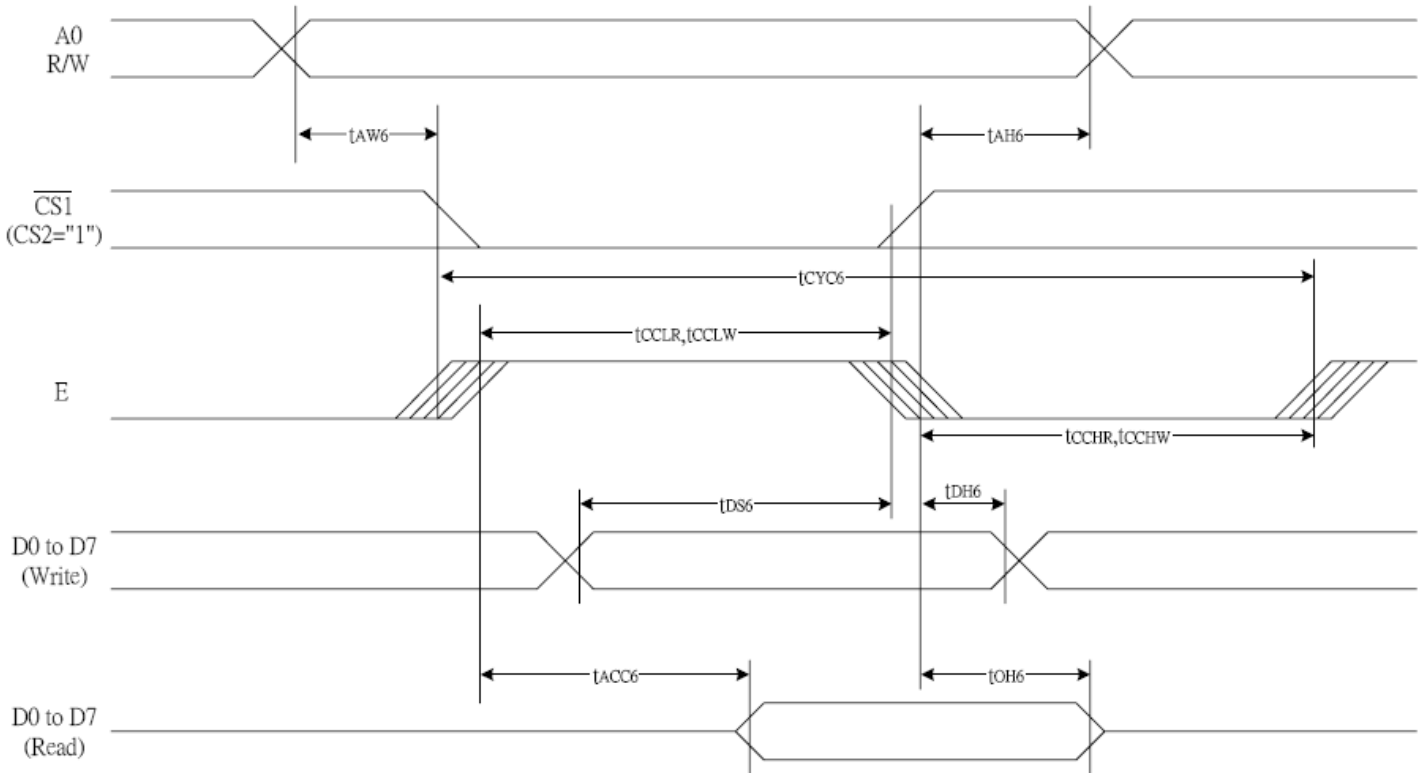
C86 (P/S=H)	/CS1	CS2	A0	E(/RD)	R/W(/WR)	D7~D0
H: 6800 Series	/CS1	CS2	A0	E	R/W	D7~D0
L: 8080 Series	/CS1	CS2	A0	/RD	/WR	D7~D0

Table 3

Shared	6800 Series	8080 Series		Function
	R/W	/RD	/WR	
A0				
1	1	0	1	Reads the display data
1	0	1	0	Writes the display data
0	1	0	1	Status read
0	0	1	0	Write control data (command)

4.2 Voltage Generator Circuit

System Bus Read/Write Characteristics 2 (For the 6800 Series MPU)



Item	Signal	Symbol	Condition	Rating		Units
				Min	Max.	
Address hold time	A0	t_{AH8}	--	0	--	ns
Address setup time		t_{AW8}		0	--	ns
System cycle time	A0	t_{CYC8}	--	240		
Control L pulse width (WR)	WR	t_{CCLW}	--	80	--	ns
Control L pulse width (RD)	RD	t_{CCLR}		140	--	ns
Control H pulse width (WR)	WR	t_{CCHW}		80	--	ns
Control H pulse width (RD)	RD	t_{CCHR}		80	--	ns
RD access time	D0 to D7	t_{DS8}	--	40	--	ns
Output disable time		t_{DH8}		10	--	ns
		t_{ACC8}	$C_L=100pF$	--	70	ns
		t_{OH8}		5	50	ns

- If the LCD panel breaks, be careful not to get the liquid crystal in your mouth. If the liquid crystal touches your skin or clothes, wash it off immediately using soap and plenty of water.

Handling

- Avoid static electricity as this can damage the CMOS LSI.
- The LCD panel is plate glass; do not hit or crush it.
- Do not remove the panel or frame from the module.
- The polarizing plate of the display is very fragile; handle it very carefully

Mounting and Design

- Mount the module by using the specified mounting part and holes.
- To protect the module from external pressure, leave a small gap by placing transparent plates (e.g. acrylic or glass) on the display surface, frame, and polarizing plate
- Design the system so that no input signal is given unless the power-supply voltage is applied.
- Keep the module dry. Avoid condensation, otherwise the transparent electrodes may break.

Storage

- Store the module in a dark place where the temperature is $25^{\circ}\text{C} \pm 10^{\circ}\text{C}$ and the humidity below 65% RH.
- Do not store the module near organic solvents or corrosive gases.
- Do not crush, shake, or jolt the module (including accessories).

Cleaning

- Do not wipe the polarizing plate with a dry cloth, as it may scratch the surface.
- Wipe the module gently with soft cloth soaked with a petroleum benzine.
- Do not use ketonic solvents (ketone and acetone) or aromatic solvents (toluene and xylene), as they may damage the polarizing plate.

6. OPERATION PRECAUTIONS

Any changes that need to be made in this specification or any problems arising from it will be dealt with quickly by discussion between both companies.