

SPECIFICATIONS

CUSTOMER : _____

MODEL NO. : GFTM035AB320240-S

Version : <u>C</u>

DATE : <u>2012.08.08</u>

CERTIFICATION : ROHS

Customer Sign	Sales Sign	Approved By	Prepared By

Revision Record

Data(y/m/d)	Ver.	Description	Note	page
2011.11.03	А	Specification released		
2012.03.22	B Add Outline Drawing			25
2012.08.08	С	Modify Pin Assignment		4

	 1	TQCSI TQCSI
		Quality Certified Environmentally Certifie
		Quality Certified Environmentally Certifie ISO 9001:2008 ISO 14001:2004 Licence No: TA1062-QC-EC Licence No: TA1062-QC-EI

1. GENERAL DESCRIPTION AND FEATURES

This is a transmissive type color active matrix TFT(Thin Film Transistor) liquid crystal display(LCD) that uses amorphous silicon TFT as a switching device. This model is composed of a TFT-LCD module, a driver circuit and a back-light unit. The resolution of a 3.5" contains 320 RGB * 240 dots and can display up to 262K colors. The following table described the features of GFTM035AB320240-S

- 1.1Features
 - 1.1.1 LCM Features
 - 3.5 a-Si Color TFT LCD , White LED Backlight and PCB
 - Resolution 320x240
 - Power Supply Voltage : 3.3V single Power Input Built-in power supply(Without LED Driver)
 - 1.1.2 Control Features

-Support MCU Interface 8/16Bit -Embedded 256K SRAM display buffer



Environmentally Certified ISO 14001:2004 Licence No: TA1062-QC-EC

1.2 General Specifications

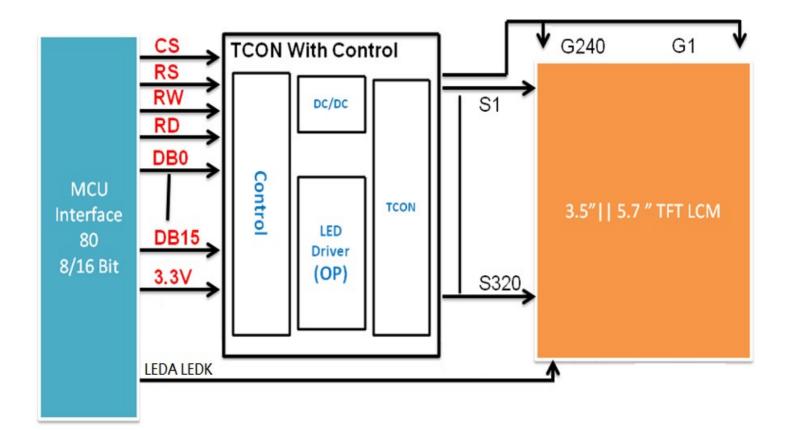
neral specificat		Specifications	
Param	eter		
Screen	Size	3.5(Diagonal)	Licen gen Cla nio
Display F	ormat	320RGB x 240	Dot
Active A	Area	70.08(H) x 52.56(V)	mm
Pixel P	itch	0.219(H) x 0.219(V)	mm
Surface Tre	eatment	Anti-Glare tupe	
Pixel Config	guration	RGB-Stripe	
Outline Din	nension	77.8(W) x 64.5(H) x TBD(D)	mm
Weig	ht	60	
View Angle	Direction	6 o'clock	
Input Inte	erface	8080	
		16/8 Bit	
Temperature	Temperature Operation -20~70		
Range	Storage	-30~80	°C

2. INPUT TERMINAL PIN ASSIGNMENT

Pin No.	Symbol	I/O	Function	Remark
1	GND	Ι	Ground	
2	VDD	Ι	Power Supply (+3.3 V)	
3	WR	Ι	Write signal	
4	RD	Ι	Read signal	
5	CS	Ι	Chip select	
6	NC		Not Connection	
7	Reset	Ι	Reset : active low	
8	RS	Ι	Register Select L:Command , H:Data	
9	DB15	Ι	Data Bus	
10	DB14	Ι	16Bit :DB0~DB15	
11	DB13	Ι	8Bit :DB0~DB7	
12	DB12	Ι		
13	DB11	Ι		
14	DB10	Ι		
15	DB9	Ι		
16	DB8	Ι		
17	DB7	Ι		
18	DB6	Ι		
19	DB5	Ι		
20	DB4	Ι		
21	DB3	Ι		
22	DB2	Ι		
23	DB1	Ι	7	
24	DB0	Ι	7	
25	IF	Ι	High: 8Bit Low: 16Bit	

				TQCSI
26	NC(Y1)	0	Bottom(TP) (GFTM035AB320240Y-S)	
27	NC(X1)	0	Right(TP) (GFTM035AB320240Y-S)	
28	NC(Y2)	0	Up(TP) (GFTM035AB320240Y-S)	Otality Certified Environmentally Certified ISO 9001:2008 ISO 14001:2004 Licencel No: TA1062-QC-EC Licepce No: TA1062-QC-EC
29	NC(X2)	0	Left(TP) (GFTM035AB320240Y-S)	
30	LEDK	Ι	Power Voltage for LED Ground	
31	LEDK	Ι	Power Voltage for LED Ground	
32	LEDA	Ι	Power Voltage for LED Power 19.2V/20mA	
33	LEDA	Ι	Power Voltage for LED Power 19.2V/20mA	

3. BLOCK DIAGRAM



4. OPTICAL CHARACTERISTICS

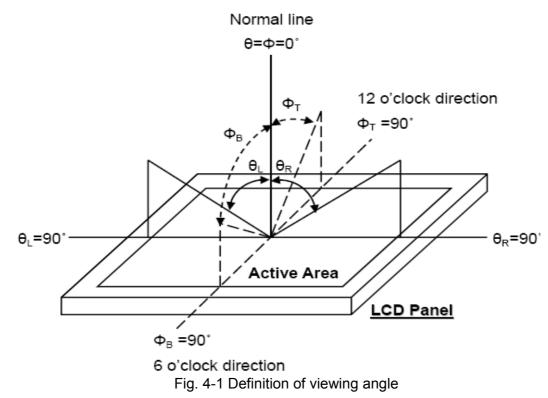
Item		Symbol	Condition	Min	Тур	Max	Unit	Remark
Response time		TR	θ=0° 、Φ=0°	-	15	30	ms	Note 3,5
		TF		-	35	50	ms	
Contrast ratio		CR	At optimized	200	300	-	-	Note 4,5
			Viewing angle					
Color Chromaticity	White	Wx	θ=0° 、Φ=0°	(0.24)	(0.29)	(0.34)	-	Note 2,6,7
		Wy		(0.26)	(0.31)	(0.36)		

							(†	
Viewing Angle	Hor	ΘR	CR≧10	(50)	(60)	-	Deg.	Note 1
		ΘL		(50)	(60)	-		
	Ver	ψH		(40)	(50)	-	ISO	ty Certified Environmentally Certified 9001:2008 ISO 14001:2004
		ψL		(50)	(60)	-	Licence N	b: TA1062-QC-EC Licence No: TA1062-QC-EC
Brightness		-	-	180	250	-	cd/m	Center of display
							2	

TOOP

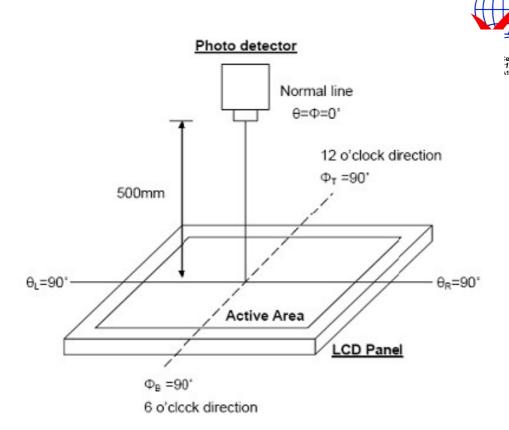
Ta=25±2°C, I∟=20mA

Note 1: Definition of viewing angle range



Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7 luminance meter 1.0° field of view at a distance of 50cm and normal direction.



Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between "White" state and "Black" state. Rise time, Tr, is the time between photo detector output intensity changed from 90% to 10%. And fall time, Tf, is the time between photo detector output intensity changed from 10% to 90%.

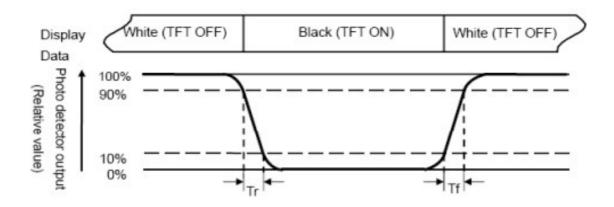


Fig.4-2 Definition of Response time

Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

Luminance measured when LCD on the "White" state

Contrast ratio (CR)=-

Luminance measured when LCD on the "Black" state

Note 5:

White Vi = $V_{i50} \pm 1.5V$ Black Vi = $V_{i50} \pm 2.0V$



"±" means that the analog input signal swings in phase with VCOM signal.

"±" means that the analog input signal swings out of phase with VCOM signal.

The 100% transmission is defined as the transmission of LCD panel when all the input terminals of module are electrically opened.

- Note 6: Definition of color chromaticity (CIE 1931) Color coordinates measured at the center point of LCD
- Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

Brightness (min)

Note 8 : Uniformity (U) = <u>x 100%</u>

Brightness (max)

5. ABSOLUTE MAXIMUM RATINGS

Item	Symbol	Condition	Min.	Max.	Unit	Remark
Voltage	VDD	GND=0	-0.3	7.0	V	

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum

ratings listed above

1. Temp. \leq 60°C, 90% RH MAX.

Temp. > 60 $^\circ C$, Absolute humidity shall be less than 90% RH at 60 $^\circ C$

5.1. ELECTRICAL CHARACTERISTICS

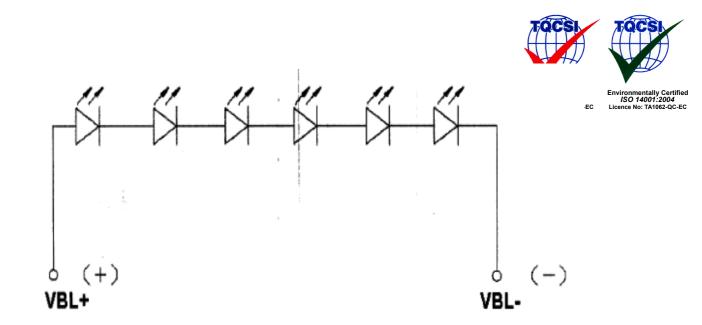
5.1.1 Operating conditions:

Item	Symbol	Rating			Unit	Remark
		Min.	Тур.	Max.		
Power Voltage	VCC	3.0	3.3	3.6	V	
Digital Operation Current	lcc	-	60	-	mA	

5.1.2 LED driving conditions

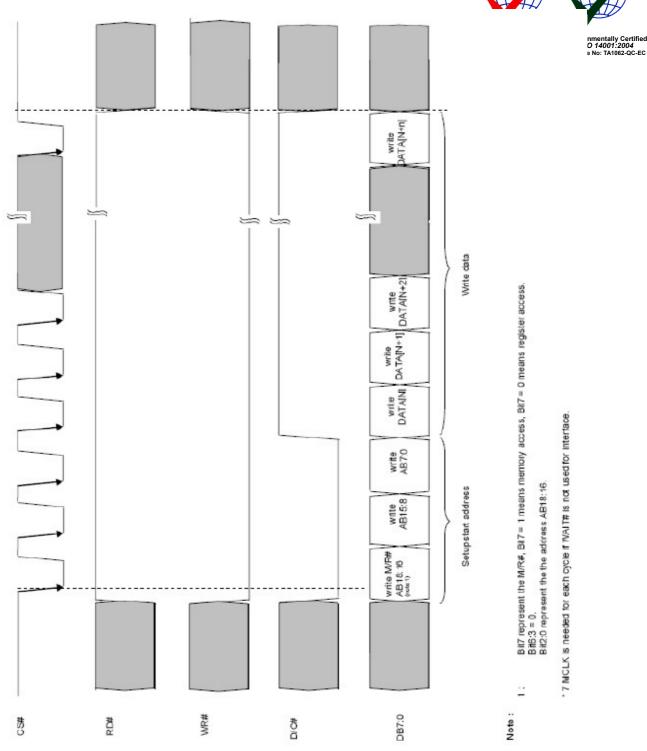
Parameter	Symbol	Min.	Тур.	Max.	Unit	Remark
LED current	-	-	20		mA	-
Power Consumption	-	-	398	420	mW	-
LED voltage	VBL+	18.0	19.8	21.0	V	Note 1

Note 1 : There are 1 Groups LED



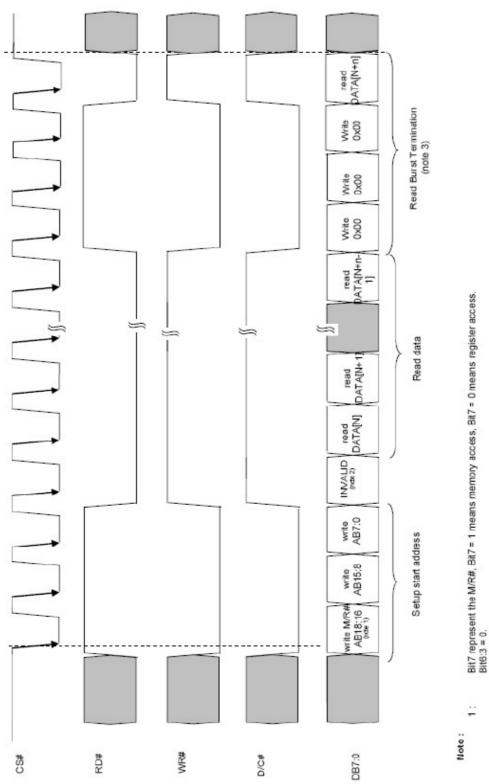
6. 8080 INDIRECT ADDRESSING MODE

6.1 8080 8Bit Interface Timing(write cycle)



6.2 8080 8Bit Interface Timing(read cycle)





6.3 8080 16Bit Interface Timing(write cycle)



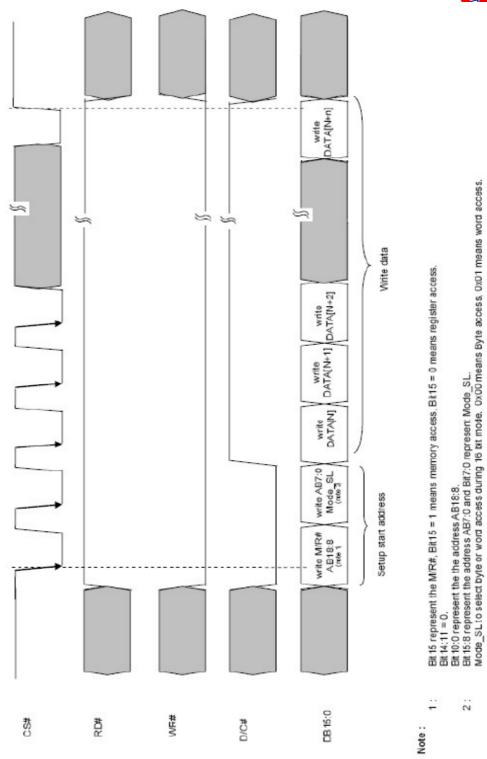
Invaid dummy read cycle is reeded after address is written. Read Burst Termination mustbe assertesd for all JPEG relaeted memory access.

Bit2:0 represent the the address AB18:16.

200

* 7 MCLK is needed for each cycle if WAIT# is not used for interface.

fied -EC

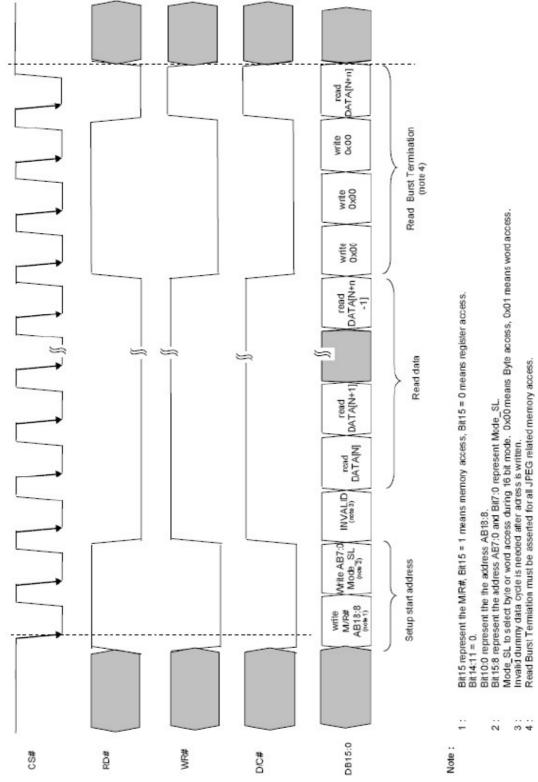


6.4 8080 8Bit Interface Timing(write cycle)



* 7 MCLK is needed for each cycle if WAIT# is not used for interface.

ified :-EC



- N
- - m 4

* 7 MCLK is needed for each cycle if WAIT# is not used for interface.

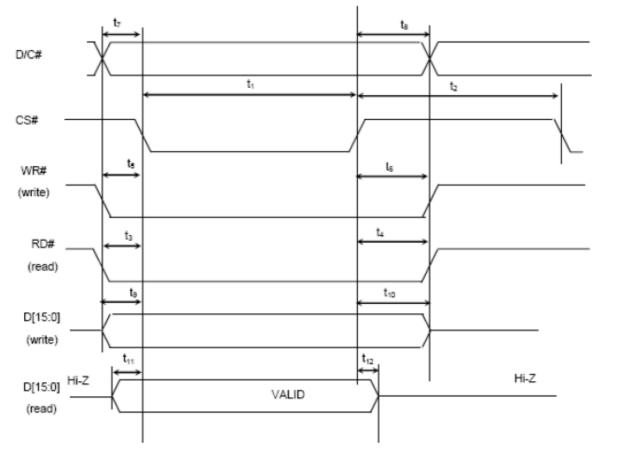


fied -EC

6.5 8080 indirect Interface Timing



fied -EC



Symbol	Parameter	Min.	Max.	Units
t 1	CS # pulse width low	82		ns
t 2	CS # pulse width high	82		ns
t 3	RD # setup	18		ns
t4	RD # hold	0		ns
t s	WR # setup	18		ns
t 6	WR # hold	0		ns
t 7	DC # setup	18		ns
t 8	DC # hold	0		ns
t 9	D [15:0] setup for write	18		ns
t 10	D [15:0] hold for write	0		ns
t 11	D [15:0] delay for read	55		ns
t 12	D [15:0] hold for read	0		ns

Note: Above timing is based on MCLK = 85MHz

7. DISPLAYED COLOR AND INPUT DATA



fied -EC

Black 1 <th>$\begin{array}{c ccccccccccccccccccccccccccccccccccc$</th> <th>G3 1 0 1 0 1 0 1 1 1 1 1 1 1 1 1 1 1</th> <th>G2 1 0 1 0 1 0 1 1 1 1 1 1 1 1 1 1</th> <th>G1 1 0 1 0 1 0 0 1 1 1 1 1 1 1 1 1 1 1 1</th> <th>G0 1 0 1 0 1 0 0 1 1 1 1 1 1 1 1 1 1</th> <th>B5 1 1 0 0 1 0 1 1 1 1 : 1 :</th> <th>B4 1 1 0 0 1 1 1 1 1 : 1 :</th> <th>B3 1 1 0 0 1 1 1 1 1 : 1 :</th> <th>B2 1 1 0 0 1 1 1 1 1 1 1</th> <th>B1 1 1 0 0 1 1 1 1 1 1 1</th> <th>B0 1 1 0 0 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1</th>	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	G3 1 0 1 0 1 0 1 1 1 1 1 1 1 1 1 1 1	G2 1 0 1 0 1 0 1 1 1 1 1 1 1 1 1 1	G1 1 0 1 0 1 0 0 1 1 1 1 1 1 1 1 1 1 1 1	G0 1 0 1 0 1 0 0 1 1 1 1 1 1 1 1 1 1	B5 1 1 0 0 1 0 1 1 1 1 : 1 :	B4 1 1 0 0 1 1 1 1 1 : 1 :	B3 1 1 0 0 1 1 1 1 1 : 1 :	B2 1 1 0 0 1 1 1 1 1 1 1	B1 1 1 0 0 1 1 1 1 1 1 1	B0 1 1 0 0 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Red(0) 0 0 0 0 0 0 0 1 Basic Blue(0) 1	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	1 0 1 0 1 0 0 1 1 1 1 : : 1	1 0 1 0 0 1 1 1 1 : 1 :	1 0 1 0 0 1 1 1 1 1 : 1 :	1 0 1 0 0 1 1 1 1 1 : 1 :	1 0 0 1 0 1 1 1 1 1 1 1 1	1 1 0 0 1 1 1 1 1 1	0 0 1 1 1 1 1 1 1 1	0 0 1 1 1 1 : 1	1 0 0 1 1 0 1 1 1 1 1 1 1 1	1 0 0 1 1 1 1 1 1 1 1 1
Green(0) 1<	$\begin{array}{c ccc} 0 & 0 \\ 1 & 1 \\ 0 & 0 \\ 1 & 1 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \\ 1 & 1 \\ 1 & 1 \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ 1 & 1 \\ \end{array}$	0 1 0 1 0 0 1 1 1 1 : : 1	0 1 0 1 0 0 1 1 1 1 : 1 :	0 1 0 1 0 0 1 1 1 1 : 1 : :	0 1 0 1 0 0 1 1 1 1 : 1 : :	1 0 0 1 0 1 1 1 1 : 1	1 0 0 1 0 1 1 1 1 1 1	0 0 1 1 1 1 1 1 1 1	0 0 1 1 1 1 : 1	1 0 0 1 0 1 1 1 1 1 1 1	1 0 0 1 1 1 1 1 1 1 1
Basic Color Blue(0) 1 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	$\begin{array}{c cccc} 1 & 1 \\ 0 & 0 \\ 1 & 1 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \\ 1 & 1 \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ 1 & 1 \\ \end{array}$	1 0 1 0 1 1 1 : : 1 : : 1	1 0 1 0 1 1 1 : 1 : :	1 0 1 0 1 1 1 1 : 1 :	1 0 1 0 1 1 1 : 1 : :	0 0 1 0 1 1 1 1 1 1 1 1	0 0 1 0 1 1 1 1 1 1 1 1	0 0 1 1 1 1 1 1 1 1	0 0 1 1 1 1 : 1	0 0 1 0 1 1 1 1 1 1 1 1	0 0 1 0 1 1 1 1 1 1 1
Color Cyan 1<	$\begin{array}{c ccc} 0 & 0 \\ 1 & 1 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \\ 1 & 1 \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ 1 & 1 \\ \end{array}$	0 1 0 1 1 1 1 : : 1 : 1	0 1 0 1 1 1 : : 1 :	0 1 0 1 1 1 : : 1 :	0 1 0 1 1 1 : : 1 :	0 0 1 0 1 1 1 : 1	0 0 1 0 1 1 1 : 1	0 0 1 1 1 1 : 1	0 0 1 1 1 1 : 1	0 0 1 0 1 1 1 : 1	0 0 1 1 1 1 1 : 1
Magenta 0 0 0 0 0 0 0 0 0 1 Yellow 0 1 <t< td=""><td>$\begin{array}{c ccccc} 1 & 1 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \\ 1 & 1 \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ \vdots & 1 \\ 1 & 1 \\ \end{array}$</td><td>1 0 1 1 : : 1 : 1</td><td>1 0 1 1 : : :</td><td>1 0 1 1 : : : :</td><td>1 0 1 1 : : : :</td><td>0 1 0 1 1 1 : 1</td><td>0 1 0 1 1 1 : 1</td><td>0 1 0 1 1 1 : 1</td><td>0 1 0 1 1 1 : 1</td><td>0 1 0 1 1 1 : 1</td><td>0 1 0 1 1 1 : 1</td></t<>	$ \begin{array}{c ccccc} 1 & 1 \\ 0 & 0 \\ 0 & 0 \\ 1 & 1 \\ 1 & 1 \\ 1 & 1 \\ \vdots & \vdots \\ 1 & 1 \\ \vdots & 1 \\ 1 & 1 \\ \end{array} $	1 0 1 1 : : 1 : 1	1 0 1 1 : : :	1 0 1 1 : : : :	1 0 1 1 : : : :	0 1 0 1 1 1 : 1	0 1 0 1 1 1 : 1	0 1 0 1 1 1 : 1	0 1 0 1 1 1 : 1	0 1 0 1 1 1 : 1	0 1 0 1 1 1 : 1
Yellow 0 1 <td>0 0 0 0 1 1 1 1 1 1 1 1 1 1 : : 1 1 : : 1 1 : : 1 1</td> <td>0 0 1 1 : : 1 : 1</td> <td>0 0 1 1 : : : : :</td> <td>0 0 1 1 : : : :</td> <td>0 0 1 1 : : : :</td> <td>1 0 1 1 : 1</td> <td>1 0 1 1 : 1</td> <td>1 0 1 1 : :</td> <td>1 0 1 1 : 1</td> <td>1 0 1 1 : : 1</td> <td>1 0 1 1 : : 1</td>	0 0 0 0 1 1 1 1 1 1 1 1 1 1 : : 1 1 : : 1 1 : : 1 1	0 0 1 1 : : 1 : 1	0 0 1 1 : : : : :	0 0 1 1 : : : :	0 0 1 1 : : : :	1 0 1 1 : 1	1 0 1 1 : 1	1 0 1 1 : :	1 0 1 1 : 1	1 0 1 1 : : 1	1 0 1 1 : : 1
White 0 1 <td>0 0 1 1 1 1 1 1 : : 1 1 : : 1 1 : : 1 1 : : 1 1</td> <td>0 1 1 : 1 : 1</td> <td>0 1 1 : 1 : :</td> <td>0 1 1 : 1 : :</td> <td>0 1 1 : : 1 :</td> <td>0 1 1 : : 1</td> <td>0 1 1 : 1</td> <td>0 1 1 1 : 1</td> <td>1 1 : 1</td> <td>0 1 1 : : 1</td> <td>0 1 1 : 1</td>	0 0 1 1 1 1 1 1 : : 1 1 : : 1 1 : : 1 1 : : 1 1	0 1 1 : 1 : 1	0 1 1 : 1 : :	0 1 1 : 1 : :	0 1 1 : : 1 :	0 1 1 : : 1	0 1 1 : 1	0 1 1 1 : 1	1 1 : 1	0 1 1 : : 1	0 1 1 : 1
Black 1 <td>1 1 1 1 1 1 : : 1 1 : : 1 1 1 1 : : 1 1 : : 1 1</td> <td>1 1 1 : 1 : 1</td> <td>1 1 : 1 :</td> <td>1 1 : 1 :</td> <td>1 1 1 : 1 :</td> <td>1 1 : 1</td> <td>1 1 : 1</td> <td>1 1 : 1</td> <td>1 1 : 1</td> <td>1 1 1 : 1</td> <td>1 1 : 1</td>	1 1 1 1 1 1 : : 1 1 : : 1 1 1 1 : : 1 1 : : 1 1	1 1 1 : 1 : 1	1 1 : 1 :	1 1 : 1 :	1 1 1 : 1 :	1 1 : 1	1 1 : 1	1 1 : 1	1 1 : 1	1 1 1 : 1	1 1 : 1
Red(62) 1 1 1 1 1 0 1 Red(61) 1 1 1 1 0 1 1 : <	1 1 1 1 : : 1 1 : : 1 1 1 1	1 1 : 1 : 1	1 1 : 1 :	1 1 : 1 :	1 1 : 1 :	1 1 : 1	1 1 : 1	1 1 1 1 1 1 1	1 : 1	1 1 : 1	1 1 : 1
Red Red(61) 1 1 1 1 0 1 1 :	1 1 : : 1 1 : : 1 1	1 : 1 : 1	1 : 1 :	1 : 1 :	1 : 1 :	1 : 1	1 : 1	1 : 1	1 : 1	1 : 1	1 : 1
Red :	: : 1 1 : : 1 1	: 1 : 1	: 1 :	: 1 :	: 1	: 1	: 1	: 1	: 1	: 1	: 1
Red Red(31) 1 0 0 0 0 0 1 :	1 1 : : 1 1	: 1	1	1:	1:	1	1	1	1	1	1
Red(31) 1 0 0 0 0 0 1 :	: : 1 1	: 1	:	:	:			<u> </u>	1		
Red(1) 0 0 0 0 0 1 1 Red(0) 0 0 0 0 0 0 0 1 1 Black 1	1 1	1				:	:				
Red(0) 0 0 0 0 0 0 1 Black 1		<u>^</u>	1	1					1	:	:
Black 1 <td>1 1</td> <td></td> <td></td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td> <td>1</td>	1 1			1	1	1	1	1	1	1	1
Black 1 1 1 1 1 1 1 Green(62) 1 <		1	1	1	1	1	1	1	1	1	0
Green(61) 1 1 1 1 1 1 1	1 1	1	1	1	1	1	1	1	1	1	1
Green(61) 1 1 1 1 1 1 1	1 1	1	1	1	0	1	1	1	1	1	1
	1 1	1	1	0	1	1	1	1	1	1	1
	: :	:	:	:	:	:	:	:	:	:	:
Green(31) 1 1 1 1 1 1 1	1 0	0	0	0	1	1	1	1	1	1	1
	: :	:	:	:	:	:	:	:	:	:	:
Green(1) 1 1 1 1 1 1 0		0	0	0	1	1	1	1	1	1	1
Green(0) 1 1 1 1 1 1 0		0	0	0	0	1	1	1	1	1	1
Black 1 1 1 1 1 1 1 1		1	1	1	1	1	1	1	1	1	1
Blue(62) 1 1 1 1 1 1 1 1		1	1	1	1	1	1	1	1	1	0
Blue(61) 1 1 1 1 1 1 1 1		1	1	1	1	1	1	1	1	0	1
	: :	:	:	:	:	;	:	:	:	:	:
Blue(31) 1 1 1 1 1 1 1		1	1	1	1	1	0	0	0	0	0
		:	:	:	:	:	:	:	:	:	:
Blue(1) 1 1 1 1 1 1 1		1	1	1	1	0	0	0	0	0	1
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$		-	-	-	-			0	0	0	0

0: Low level voltage, 1: High level voltage

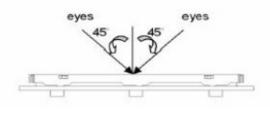
Each basic color can be displayed in 64 gray scales from 6 bit data signals. With the combination of total 18 bit data signals, the 262,144-color display can be achieved on the screen.

8. Inspection Specification

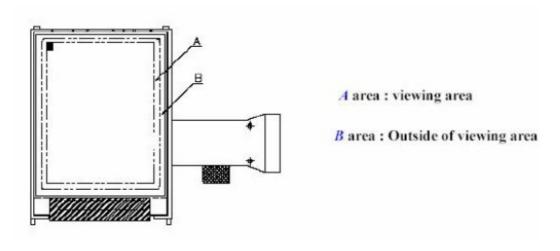
1. Inspection Specification



- ◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level
- Defect Level : Major Defect AQL:0.4 ; Minor Defect AQL:1.5
- ♦ OUT Going Defect Level : Sampling.
- ◆Standard of the product appearance test:
 - a. Manner of appearance test:
 - (1). The test best be under 20Wx2 fluorescent light , and distance of view must be at 30 cm.
 - (2). The test direction is base on about around 45° of vertical line.



(3). Definition of area.



(4). Standard of inspection : (Unit: mm)



NO	Item		Crite			Level		
01	Product condition	1.1 The part number	Major					
		production.						
		1.2 Mixed product ty	vpes.			Major		
		1.3Assembled in inv	Major					
02	Quantity	2.1 The quantity i	k order of	Major				
		production.						
03	Outline	3.1 Product dimens	sion and	structure must	conform to	Major		
	dimension	structure diagram.						
04	Electrical Testing	4.1 Missing line char	4.1 Missing line character and icon.					
		4.2 No function of no display.				Major		
		4.3 Display malfunction.				Major		
		4.4 LCD viewing ang	gle defect.			Major		
		4.5 Current consump	tion excee	eds product speci	fications.	Major		
05	Dot defect(Bright					Minor		
	dot • Dark dot) On-display	Item		Acceptance(Q'ty)				
			Bright Dot	≦4				
			Dark Dot	≦5				
			Joint Dot	≦3				
			Total	≤ 7	1.0 1			
		5.1 Inspection patter		-	d,Green and			
			blue scr		1			
		5.2 It is defined as dot defect if defect area $>1/2$ dot.						
		5.3 The distance betw	ween two	dot defect $\geq 5 \text{ mn}$	1.			

◆Specification For TFT-LCD Module Less Than 3.5" ~10": (Ver.02)

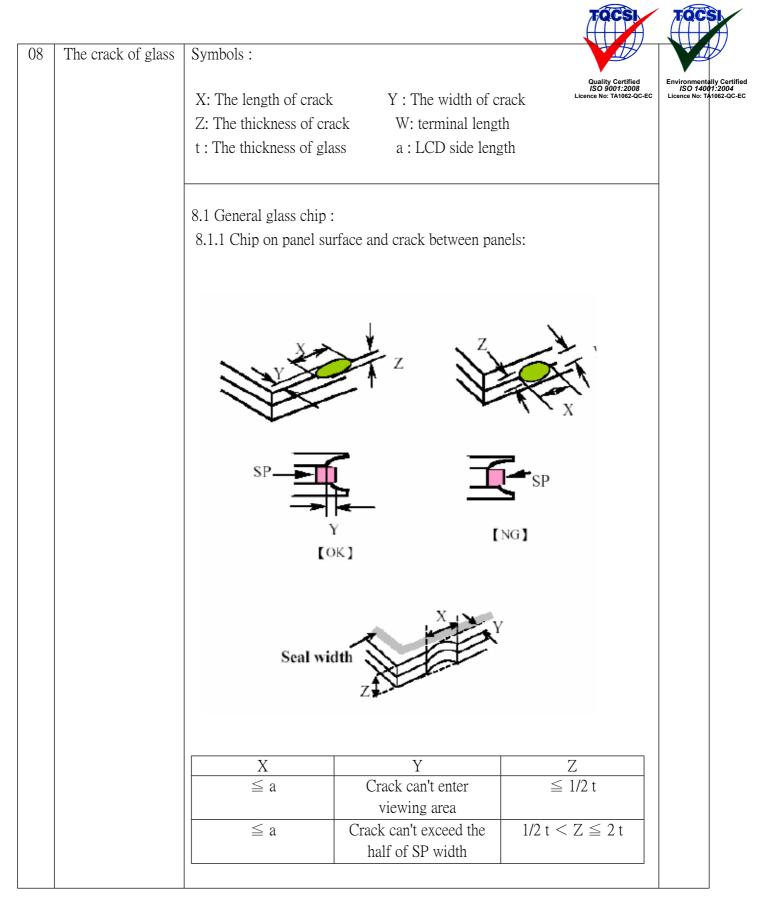
	NO	Item	Criterion	Level
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						TQCSI	TQCSI
06	Black or white	6.1 Round type (N	on-display or dis	play) :			M
	dot · Scratch ·	Dimension	(diameter : Φ)	Accep	ptance (Q'ty)	Quality Certified ISO 9001:2008 icence No: TA1062-QC-EC	Environmentally Certified ISO 14001:2004 Licence No: TA1062-QC-EC
	, . ,.	Φ	≦0.25		Ignore	icerice No: TA1062-QC-EC	Licence No: TA1062-QC-EC
	contamination		$\Delta \Phi \leq 0.50$		5	_	
			>0.50 Fotal		0 5	_	
	Round type	6.2 Line type(Non		ly):			
	→ <u>x</u> ←	Length(L)	Width(W)	Acceptance(Q'	ty)	
	Y Y		W≦		.03		
	-				Ignore		
	$\Phi = (x+y) / 2$	L≦10.0	$0.03 < W \le 0$).05	4		
		L≦5.0	$0.05 < W \le 0$		2		
	Line type		W>0.10		As round typ	be	
			Total		5		
	→ L +						
07	Polarizer			Minor			
	Bubble	Ф 0.25 < 0.50 < Ф	(diameter : Φ) ≤ 0.25 $\Phi \leq 0.50$ $\Phi \leq 0.80$ >0.80 Total		Acceptance (Q'ty Ignore 4 1 0 5	/)	

◆Specification For TFT-LCD Module Less Than 3.5"~10": $(M_{ar} 02)$

((Ver.	02)
(ver.	02)

NO Item Criterion Le



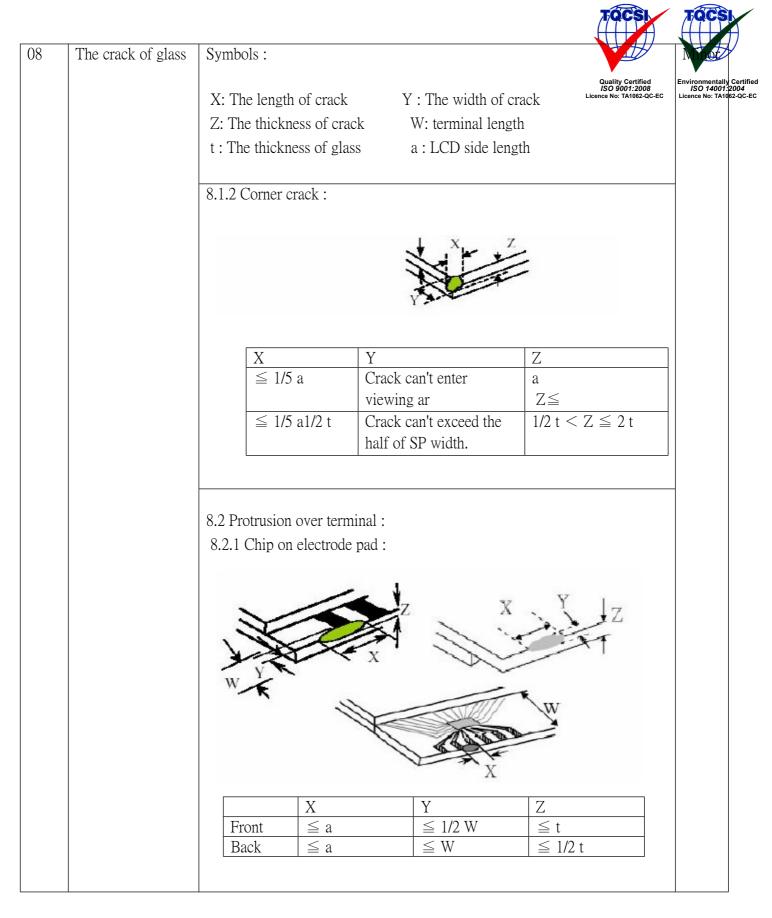
◆Specification For TFT-LCD Module 3.5" ~10" :

(Ver.02)

Level

NO Item

Criterion



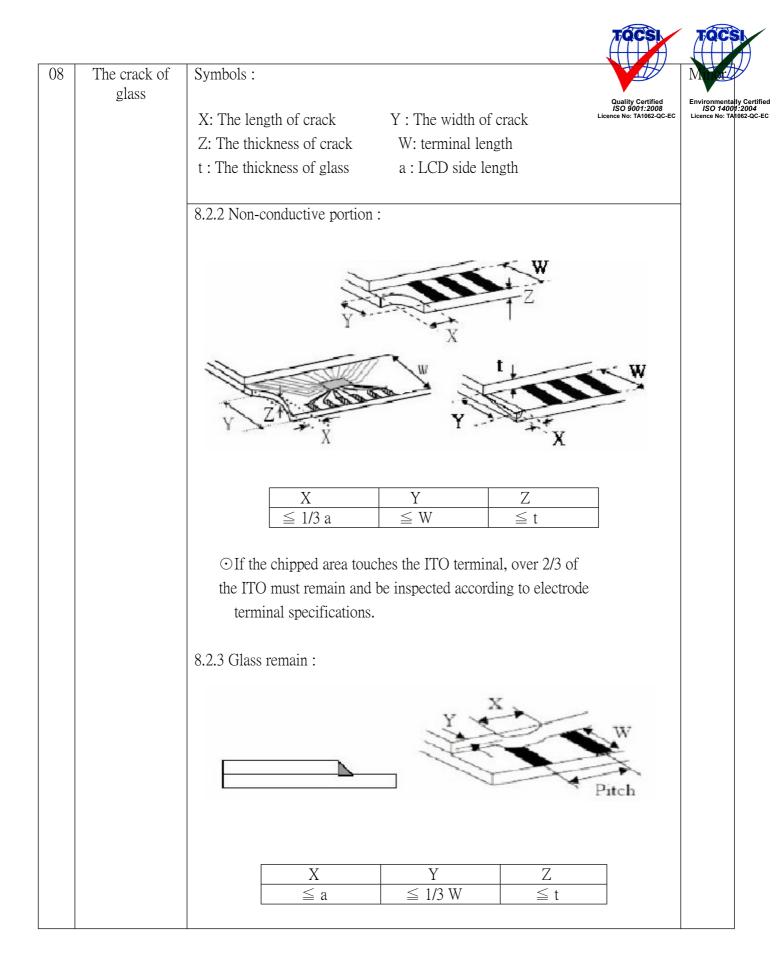
◆Specification For TFT-LCD Module 3.5" ~10":

(Ver.02)

NO Item

Criterion

Level





(Ver.02)

Lice

◆Specification For TFT-LCD Module 3.5" ~10":

NO	Item	Criterion	Level
09 Backlight elements		9.1 Backlight can't work normally.	Major
		9.2 Backlight doesn't light or color is wrong.	Major
		9.3 Illumination source flickers when lit.	Major
10 General appearance	General appearance	10.1 Pin type \ quantity \ dimension must match type in structure diagram.	Major
		10.2 No short circuits in components on PCB or FPC.	Major
	10.3 Parts on PCB or FPC must be the same as on the production characteristic chart. There should be no wrong parts, missing parts or excess parts.	Major	
	10.4 Product packaging must the same as specified on packaging specification sheet.	Minor	
		10.5 The folding and peeled off in polarizer are not acceptable.	Minor
		10.6 The PCB or FPC between B/L assembled distance(PCB or FPC) is ≤ 1.5 mm.	Minor



9. RELIABILITY CONDITION

No.	Test Item	Test Condition	REMARK
1	High Temperature Storage Test	Ta=80°C Dry 240h	
2	Low Temperature Storage Test	Ta=-30°C Dry 240h	
3	High Temperature Operation Test	Ta=70°C Dry 240h	
4	Low Temperature Operation Test	Ta=-20°C Dry 240h	
5	High Temperature and High Humidity Operation Test	Ta=60°C 90%RH 240h	
6	Electro Static Discharge Test	Panel surface / top case.	Non-operating
		Contact / Air_±4KV / ±10KV [,]	_
		150pF [,] 330Ω	
7	Sh Shock Test (non-operating)	Shock Level : 100G	
		Waveform : Half Sinusoidal	
		Wave	
		Shock Time : 6ms	
		Number of Shocks : 3 times for	
		each $\pm X$, $\pm Y$, $\pm Z$ direction	
8	Vibration Test (non-operating)	Sweep : 8Hz ~ 33.3Hz	
		Stoke : 1.3mm	
		Sweep : 2.9G, 33.3~400Hz	
		Vibration : Sinusoidal Wave, 4Hrs for	
		Y direction. 2Hrs for each direction of	
		X,Z	
9	Thermal Shock Test	-30°C(0.5h) ~ 85°C(0.5h) / 200 cycles	

***** Ta= Ambient Temperature

Note:

- 1. The test samples have recovery time for 2 hours at room temperature before the function check. In the standard conditions, there is no display function NG issue occurred.
- 2. All the cosmetic specifications are judged before the reliability stress.

10. APPLICATION NOTE REGISTER



2004 ^?-QC-EC

Set_LCD_REG(0xa2,1); Set_LCD_REG(0xa2,0); Set_LCD_REG(0x126,0x0A); Set_LCD_REG(0x127,0xC8); Set_LCD_REG(0x12B,0xAE); Set_LCD_REG(0x126,0x8A);

Set_LCD_REG(0x004,0x01); Set_LCD_REG(0x158,0x5C); Set LCD REG(0x159,0x8F); Set_LCD_REG(0x15A,0x02); Set_LCD_REG(0x010,0xE1); Set_LCD_REG(0x011,0x00); Set_LCD_REG(0x012,0x32); Set LCD REG(0x013,0x07); Set_LCD_REG(0x014,0x27); Set_LCD_REG(0x016,0x44); Set LCD REG(0x017,0x00); Set_LCD_REG(0x018,0x06); Set_LCD_REG(0x019,0x01); Set_LCD_REG(0x01C,0xEF); Set_LCD_REG(0x01D,0x00); Set_LCD_REG(0x01E,0x12); Set_LCD_REG(0x01F,0x00); Set LCD_REG(0x020,0x1E); Set_LCD_REG(0x020,0x25); Set_LCD_REG(0x021,0x00); Set_LCD_REG(0x022,0x00); Set_LCD_REG(0x023,0x00); Set LCD REG(0x024,0x03); Set_LCD_REG(0x024,0x07); Set_LCD_REG(0x026,0x00); Set_LCD_REG(0x027,0x00);



Set_LCD_REG(0x02C,0x40); Set_LCD_REG(0x02D,0x80); Set_LCD_REG(0x02E,0x40); Set_LCD_REG(0x02F,0x00); Set_LCD_REG(0x030,0x00); Set_LCD_REG(0x031,0x00); Set_LCD_REG(0x034,0x00); Set_LCD_REG(0x035,0x00);

Set_LCD_REG(0x038,0x01); Set_LCD_REG(0x038,0x00); Set_LCD_REG(0x350,0x00); Set_LCD_REG(0x351,0x00); Set_LCD_REG(0x354,0x00); Set_LCD_REG(0x355,0x00); Set_LCD_REG(0x0A0,0x00); Set_LCD_REG(0x070,0x14); Set_LCD_REG(0x074,0x00); Set_LCD_REG(0x075,0x00); Set_LCD_REG(0x076,0x00); Set_LCD_REG(0x078,0xA0); Set_LCD_REG(0x079,0x00); Set LCD REG(0x0A8,0x1F); Set_LCD_REG(0x071,0x40); Set LCD REG(0x1A4,0xFF);

11. DIMENSIONAL OUTLINES

See next page.....

